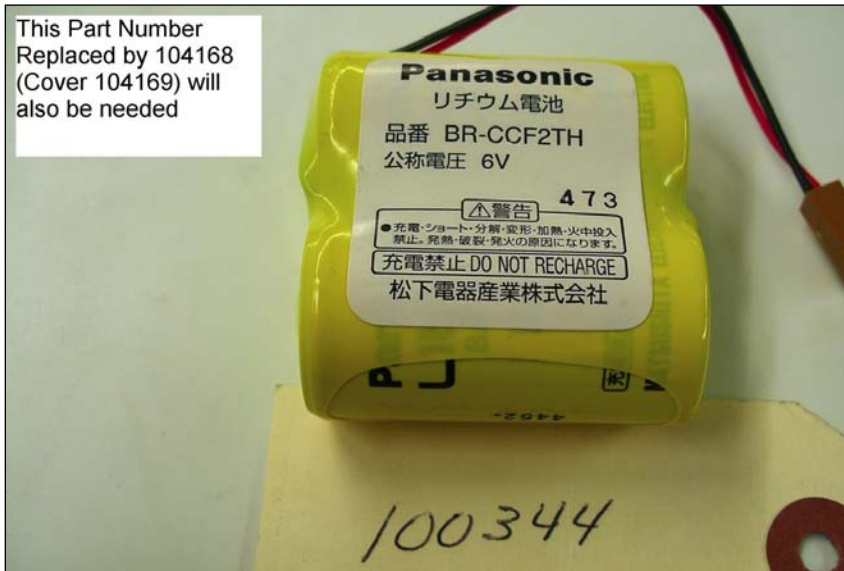
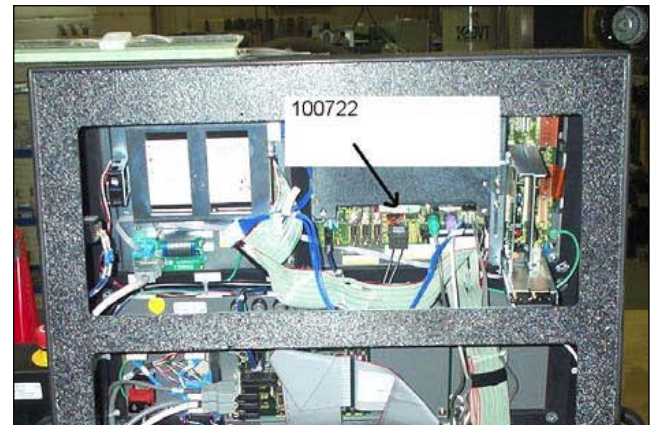
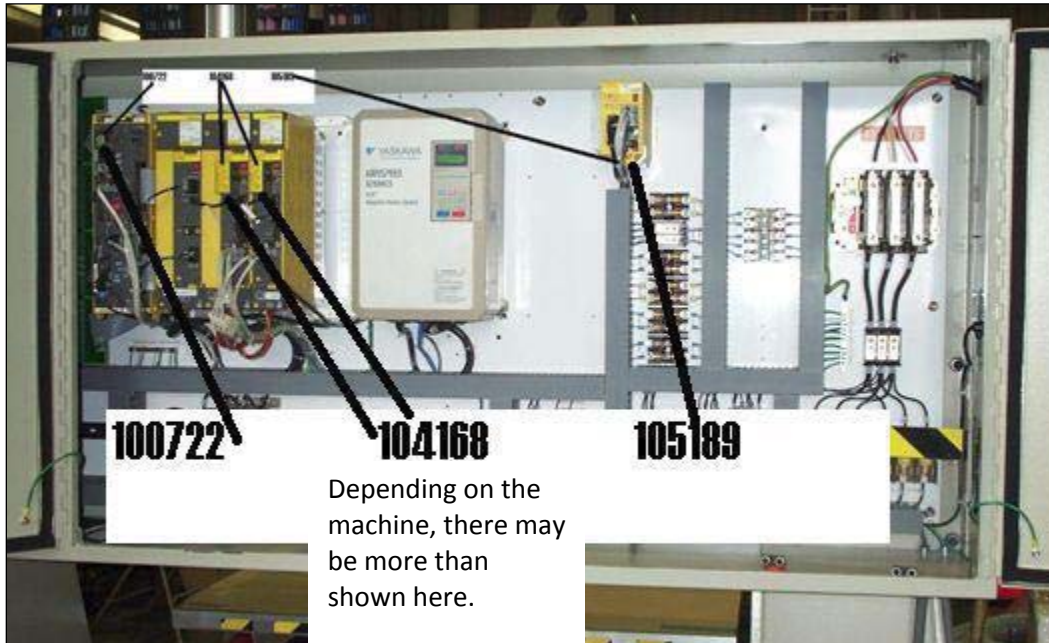


WARNING: Failure to perform step 1 will result in loss of home position, and will require the axes and/or tool changer(s) to be re-referenced.

1. Insure machine is left on during battery replacement.
2. Locate batteries per drawing.
3. Remove battery cover.
4. Locate battery wire and follow it to the connector.
5. Squeeze small connector and pull it to remove.
6. Locate correct new battery and reverse steps 2 thru 5.

Note: Axis amplifier batteries new p/n 104168-00 are not physically identical to the old batteries; a new cover p/n 104169-00 will replace the old cover.





100722-00 The replacement battery may also appear as this, depending on supplier.



